

# VANE PUMP REPLACEMENT PARTS - NEW

## HYDRAULICS

V & MOTOR SEAL KITS			ORDER INFORMATION	
PUMP STYLE	VICKERS PART NUMBER	DESCRIPTION	STOCK NUMBER	PRICE
30 V	919656	Viton Seal Kit	SM31005	92.00
35 V	919262	Viton Seal Kit	SM31015	118.00
45 V	919632	Viton Seal Kit	SM31025	42.00
2520V	919303	Viton Seal Kit	SM99900	137.00
4520V	919616	Viton Seal Kit	SM99900	229.00
4525V	919345	Viton Seal Kit	SM31080	204.00
4535V	919346	Viton Seal Kit	SM31090	214.00
25 M	923157	Standard Seal Kit	SM31095	43.00
35 M	923163	Standard Seal Kit	SM31100	59.00
45 M	923106	Standard Seal Kit	SM31105	60.00
50 M	923096	Standard Seal Kit	SM31110	92.00
V 20	922733	Standard Seal Kit	SM31130	18.00
V2020	923174	Standard Seal Kit	SM31140	30.00

VQ SEAL KITS			ORDER INFORMATION	
PUMP STYLE	VICKERS PART NUMBER	DESCRIPTION	STOCK NUMBER	PRICE
20 VQ	433762	20 Seal Pack (4 Req'd)	SM30800	7.00
25 VQ	920021	Single VQ Seal Kit	SM99900	50.00
25 VQ	920023	Single VQ Viton Seal Kit	SM30810	78.00
25 VQ	433764	Seal Pack (4 Req'd)	SM30825	11.00
35 VQ	920029	Single VQ Viton Seal Kit	SM30835	84.00
35 VQ	920030	Double VQ Viton Seal Kit	SM30845	96.00
35 VQ	433766	Seal Pack (4 Req'd)	SM30850	9.00
45 VQ	433768	Seal Pack (4 Req'd)	SM30875	10.00
45 VQ	920024	Single VQ Viton Seal Kit	SM30885	122.00
2520	920043	Double VQ Viton Seal Kit	SM30895	133.00

SHAFTS				ORDER INFORMATION	
PUMP STYLE	CODE	VICKERS PART NUMBER	DESCRIPTION	STOCK NUMBER	PRICE
25 V	11	238929	Splined	SM99900	173.00
35 V	1	233624	Keyed	SM30015	161.00
35 V	11	242287	Splined	SM30020	193.00
35 V	1	233369	Keyed	SM30035	181.00
45 V	11	242885	Splined	SM99900	195.00
45 V	1	230642	Keyed	SM99900	257.00
50 V	11	257848	Splined	SM30070	204.00
2520 V	1	258249	Keyed	SM30080	214.00
3520 V	11	258250	Splined	SM99900	218.00
3520 V	86	394517	Heavy Duty Keyed	SM30095	214.00
3525 V	1	243448	Keyed	SM30100	210.00
3525 V	11	243449	Splined	SM30105	219.00
3525 V	86	394036	Heavy Duty Keyed	SM99900	228.00
4520 V	86	361761	Heavy Duty Keyed	SM99900	236.00
V 20	1	280372	Keyed	SM30180	83.00
V 2020	1	308686	Keyed	SM99900	145.00
25 M	1	312153	Keyed	SM99900	122.00
25 M	11	312154	Splined	SM30265	156.00
35 M	1	310872	Keyed	SM30270	147.00
35 M	11	310873	Splined	SM30275	194.00
45 M	1	309404	Keyed	SM30280	177.00
45 M	11	309405	Splined	SM30285	212.00
50 M	1	309423	Keyed	SM30290	259.00

SHAFT SEALS		ORDER INFORMATION	
VICKERS PART NUMBER	DESCRIPTION	STOCK NUMBER	PRICE
ASS25V	Primary Viton	SM30530	11.00
ASS25VS	Secondary	SM30540	16.00
ASS35VV	Primary Viton	SM30560	14.00
ASS35VS	Secondary	SM30570	18.00
ASS45VV	Primary Viton	SM30590	17.00
ASS45VS	Secondary	SM30600	15.00

BEARINGS		ORDER INFORMATION	
VICKERS PART NUMBER	DESCRIPTION	STOCK NUMBER	PRICE
232750	Heavy Duty	SM30720	66.00

NEW CARTRIDGE KITS - 12 VANE SERIES				ORDER INFORMATION	
PUMP STYLE	GPM	VICKERS OLD PART NUMBER	VICKERS NEW PART NUMBER	STOCK NUMBER	PRICE
25 V	5	588574	02102513	SM12125	566.00
25 V	11	588576	02102515	SM12135	536.00
25 V	12	588577	02102516	SM12140	536.00
25 V	14	588578	—	SM12145	536.00
35 VS	25	584306	02102560	SM12170	859.00
35 VS	30	584307	02102561	SM12175	889.00
35 VS	35	584308	02102562	SM12180	889.00
35 VS	38	584309	02402563	SM12185	889.00
45 VS	42	584312	02102576	SM12190	1132.00
45 VS	45	586331	—	SM99900	1102.00
45 VS	50	584313	02102577	SM12200	1132.00
45 VS	60	584314	02102575	SM12205	1132.00
25 VSX	12	591109	02102544	SM99900	615.00
25 VSX	14	591110	02102545	SM99900	615.00
25 VSX	17	591111	0202545	SM12220	615.00
25 VSX	21	591112	02102547	SM12225	615.00
35 VSX	25	584324	022102564	SM99900	859.00
35 VSX	30	584325	02102565	SM99900	859.00
35 VSX	38	584327	02102567	SM99900	859.00

12 VANE ROTORS		ORDER INFORMATION	
PUMP STYLE	VICKERS PART NUMBER	STOCK NUMBER	PRICE
25	584618	SM10650	205.00
35	575478	SM10660	231.00
45	578900	SM10670	301.00

12 VANE KITS		ORDER INFORMATION	
PUMP STYLE	VICKERS PART NUMBER	STOCK NUMBER	PRICE
25	941214	SM10550	234.00
35	941019	SM10560	274.00
45	941049	SM10570	354.00

### GRAND RAPIDS

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# V-10/V-20 CARTRIDGE KITS

HYDRAULICS

V10 CARTRIDGE KITS			ORDER INFORMATION	
PUMP	GPM @ 1200	REFERENCE	STOCK NUMBER	PRICE
V-10	1	923471N	1L05500	257.00
V-10	3	923496N	1L05505	257.00
V-10	5	923468N	1L05510	257.00
V-10	7	923498N	1L05515	257.00

V20 CARTRIDGE KITS			ORDER INFORMATION	
PUMP	GPM	REFERENCE	STOCK NUMBER	PRICE
V-20	5	924076N	1L05520	360.00
V-20	7	923481N	1L05525	360.00
V-20	9	923484N	1L05530	360.00
V-20	11	923482N	1L05535	360.00
V-20	13	923487N	1L05540	360.00

# V-10/V20 CAM RINGS

HYDRAULICS

CAM RINGS			ORDER INFORMATION	
PUMP STYLE	GPM	REFERENCE	STOCK NUMBER	PRICE
V-10	2	317675N	1L05580	111.00
V-10	4 *	317677N	1L05585	111.00
V-10	6 *	355641N	1L05590	111.00
V-20	6	328150N	1L05595	111.00
V-20	8	331791N	1L05600	111.00
V-20	10 *	374309N	1L05605	111.00
V-20	12 *	331806N	1L05610	111.00

\* Also Requires Rotor And Vanes For conversion. Consult Customer Service.

# V-10/V-20 SEAL KITS

HYDRAULICS

SEAL KITS		ORDER INFORMATION	
PUMP STYLE	REFERENCE	STOCK NUMBER	PRICE
V-10	923548N	1L05570	35.00
V-20	922733N	1L05575	22.69

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12 VANE CAM RINGS			ORDER INFORMATION	
PUMP STYLE	GPM	VICKERS PART NUMBER	STOCK NUMBER	PRICE
25	14	584612	SM10469	180.00
35	25	576210	SM10477	218.00
35	30	576212	SM10480	218.00
35	38	575476	SM10486	218.00
45	45	582570	SM10491	278.00
45	50	581680	SM10494	278.00

10 VANE CAM RINGS			ORDER INFORMATION	
PUMP STYLE	GPM	VICKERS PART NUMBER	STOCK NUMBER	PRICE
20 V	8	333625	SM10403	171.00

V SUPPORT PLATES (12 VANE)		ORDER INFORMATION	
PUMP STYLE	VICKERS PART NUMBER	STOCK NUMBER	PRICE
20 OUTLET	584382	SM10733	107.00
20 INLET	584383	SM10736	103.00
20 INLET	584384	SM10739	103.00

10 VANE VANE KITS		ORDER INFORMATION	
PUMP STYLE	VICKERS PART NUMBER	STOCK NUMBER	PRICE
20 TALL	922743	SM10510	183.00
25	922710	SM10520	195.00
45	922701	SM10540	295.00

NEW VQ CARTRIDGE KITS (10 VANE SERIES)			ORDER INFORMATION	
PUMP STYLE	GPM	VICKERS NUMBER	STOCK NUMBER	PRICE
20 VQ	8	421589	SM10160	579.00

MISCELLANEOUS			ORDER INFORMATION	
PUMP STYLE	DESCRIPTION	VICKERS PART NUMBER	STOCK NUMBER	PRICE
25	Snap Ring (Shaft)	120128	SM32010	3.00
35	Snap Ring (Shaft)	119982	SM32060	4.00
35	Spiral Ring (BRG)	193144	SM32065	5.00
45	Snap Ring (Shaft)	102949	SM32110	5.00
45	Spiral Ring (BRG)	158630	SM32115	5.00
2520	WASHER	190362	SM32125	5.00

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